

AMENDMENTS

Please amend the Application, as follows.

***In The Claims***

Please amend claims 7 and 9, as follows. The "marked-up" version of the amended claims are provided in the APPENDIX attached hereafter.

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7. (Twice Amended) A method for moving substrates in and out of a manufacturing process using a system comprising an automatic transfer device for automatically transferring a cassette that stores substrates, a manual transfer device for transferring the cassette according to an instruction of an operator, and a process apparatus for performing predetermined steps on the substrate stored in the cassette, the process apparatus including a loader having a port on which cassettes transferred by the automatic transfer device and the manual transfer device are placed, and a job table on which the predetermined steps on the substrate stored in the cassette on the port are performed, comprising the steps of:

(a) transferring the cassette to the process apparatus through the automatic transfer device or the manual transfer device when the port is available;

(b) selectively transmitting a communication start signal to the loader by the automatic transfer device only when the cassette is transferred to the process apparatus through the automatic transfer device;

(c) loading the cassette to the port from the automatic transfer device;

(d) loading the cassette to the port according to the instruction of the operator when the cassette is transferred to the process apparatus through the manual transfer device in step (a);

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- (e) determining whether the cassette is detected on the port;  
(f) determining whether the communication start signal is detected when the cassette is detected on the port; and  
(g) setting the process apparatus in an automatic transfer mode when the communication start signal is detected, and setting the process apparatus in a manual transfer mode when the communication start signal is not detected.
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9. (Twice Amended) The method of claim 8, wherein the method further comprises the steps of:

- (h) automatically chucking the cassette when the process apparatus is set in the automatic transfer mode and chucking the cassette according to the instructions of the operator when the process apparatus is set in the manual transfer mode;  
(i) reading the cassette ID of the cassette using the cassette ID reader on the loader; and  
(j) checking a position and a number of the glass substrates in the cassette on the port in step (g).
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#### REMARKS

In response to the Office Action dated April 19, 2002, claims 7 and 9 have been amended. Claims 7-9 are now active in this application.

Entry of the Amendments and Remarks is respectfully requested because entry of Amendment places the present application in condition for allowance, or in the alternative, better form for appeal. No new matters are believed to be added by this Amendments. Based on the